# **Quarterly Report – Public Page**

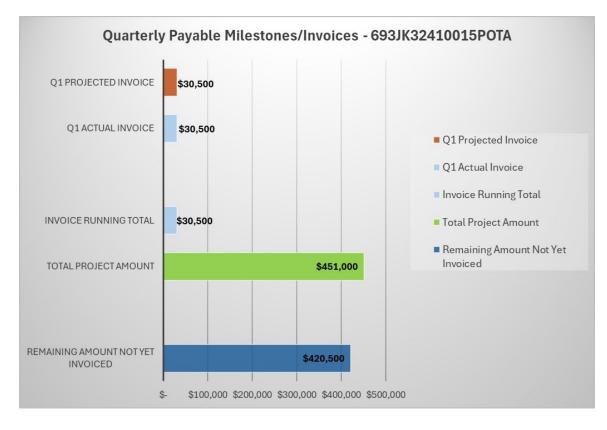
Date of Report: 1st Quarterly Report-December 31, 2024 Contract Number: 693JK32410015POTA Prepared for: DOT-PHMSA Project Title: In-situ Rapid-Cured-in-Place Pipelining System for Rehabilitation of Metallic Gas Pipe Prepared by: RapiCure Solutions Contact Information: Heather Rubin, Team Project Manager, heather@rapicuresolutions.com For quarterly period ending: December 31, 2024

Item #	Task #	Activity/Deliverable	Title	
3	2	Literature review	Literature review	
4	10	Suggest improvements	Suggest improvements Q1	
1/2	1/13	Team meetings and kick off meeting	Team meetings and kick off meeting	
5	14	1 <sup>st</sup> quarterly status report	1 <sup>st</sup> quarterly status report	
6	3	Develop coating Part 1	Develop coating Part 1 – 1' liners (4)	
7	3	Develop coating Part 2	Develop coating Part 2 – 4' liners (6)	
8	3	Develop coating Part 3	Develop coating Part 3 – Optimized liner	

## 1: Items Completed During this Quarterly Period:

#### 2: Items Not-Completed During this Quarterly Period:

*Project is on time in Q1, and ahead of schedule for planning and development of tasks 6 and 7 (Q2 and Q3).* 



### **3: Project Financial Tracking During this Quarterly Period:**

#### 4: Project Technical Status -

#### [*Item* #3] [*Task* 2][*Literature review*][*Literature review*]

A thorough literature review has been conducted and tabulated below. As noted in Attachment #2, number 2 this deliverable included a review of relevant research efforts to assist in achieving the project goals to avoid duplications and complement what already exists. The pertinent literature review as well as patent search showed no duplications to the technology presented herein. The information provided in the literature table below includes publicly available information. The most closely identified system is Materia's thermoset polyolefin system. While the polymer backbone is similar and offers similar performance to RapiCure, there does not appear to be a quick curing system like RapiCure's. In addition to the tabulated information, RapiCure conducted additional customer discovery/industry outreach. Key outreach conversations with pipeline owners/operators confirmed that pipeline replacement costs are estimated at >>\$1M/mile. A corrosion coating company indicated that \$20M of coated pipe would prevent \$200M in replacement pipe costs. The corrosion coating company also provided key insights to successful pipeline coatings, treatments, and spraying formulation and applicator options (approx. \$40K for sprayer purchase may be an applicator option).

#### Literature Review Introduction

RapiCure's motivation for pursuing this project is to bring together the necessary entities to generate a high-performing, cost-effective, and rapid curing solution for internal pipe repair. Over 2,000,000 miles of gas and hazardous liquid pipelines span the US. Over 30,000 of those miles of pipeline require repair or replacement to meet current safety standards. Currently, pipeline repair and repurposing costs more than \$1M/mile and often uses cure-in-place pipe (CIPP) solutions or liners. The CIPP or liner strategies utilize resin, commonly epoxy or polyurethane, to generate a plastic or composite sleeve inside a damaged pipe, respectively. In both cases, a major bottleneck to expediting repair is the time required for legacy thermoset resins to cure, which can take 4-48 hours, or more, depending on ambient temperature. To understand the existing CIPP landscape and legacy solutions, RapiCure performed a deep analysis of commercially available CIPP solutions.

#### Methods

A literature review was performed of the existing commercial landscape. The results were tabulated in the table below. All data was pulled from company websites and only what was publicly available was supplied. AlphaSense and Google Scholar were used with the search terms "CIPP", "SIPP", "cured-in-place-liners". Additionally, "cipp-service-operator" was searched, and technical product sheets were screened. Large reports were found (see example attached in appendix 1) and analyzed around the success, failures and product offerings.

#### Results

Table 1 below was used to tabulate commercially available CIPP technologies based on publicly available data. To this end, the company name was identified, key value propositions, products, outcomes, material stream, return to service times, applications times, and costs were tabulated when available.

Table 1. CIPP Solutions

Company	Industry	Material	Key Propositions	Products	Outcomes	Stream	Return to Service Time	Applicat ion Time	Cost Total
Saertex MultiCom GmbH	Wastewater, water, gas	UV-Cure Fiberglass Reinforced, UP resin	<ol> <li>1 - ready-to-install GRP pipelines for sewer and pressure rehab</li> <li>2 - Saertex-Liner Environment styrene free, trenchless</li> <li>stormwater repair</li> <li>3 - Saertex-Liner industry trenchless repair using vinyl ester and ECR fiberglass</li> <li>4 - Creep tendency after 24-hr &lt;6% (approx.)</li> <li>5 - Several Type S+ applications (high pressure app.)</li> </ol>	1 - GRP liner wastewater, liner supply, equipment for GRP pipe liners 2 - Saertex-Liner Multi: sustainable solution	Primary focus on wastewater, trenchless repairs. Consultations, assistance with bids/onsite support	Water, Wastewat er, Gas	-	1 - "FastPlus " saves 1 hr installati on time for every 100 meters of liner	-
Waterline Renewal Technolog ies Inc.	Municipal, Commercial, Industrial, and Residential Applications	Vinyl Ester Resins, Vinyl Hybrid Resins, Epoxy	<ol> <li>Provides         1 - Provides         trenchless pipe         repairs through         products, tech, and         services preventing         inflow and         infiltration of         potable water and         wastewater         2 - technologies         comprise of         conshield, mortars,         coatings,         connection liners,         lateral liners,         mainline         liners, installation         equipment, trailers,         UV casting systems</li></ol>	<ol> <li>Perma-Liner pipe liner, heat cure equipment, trailers, robotics, perma-lateral inverters</li> <li>vinyl ester resins, vinyl hybrid resins</li> </ol>	<ol> <li>Several different applications, focused on the prevention of inflow of wastewater and potable water.</li> <li>Stiff competition in the market, but good technological advancements</li> </ol>	Potable Water, Wastewat er	-	5 hours (perma- liner)	-
United Felts (MaxLiner )	Trenchless Pipeline Repair	Felt and Fiberglass CIPP Liners, PU, PE, PP resin	1 - Every aspect of production (material procurement, final	<ol> <li>MaxLiner Systems, lining material, parts &amp; accessories, hands-on training for CIPP</li> <li>Curing equipment (heat gun, UV)</li> <li>3 -</li> <li>Comprehensive CIPP solutions (all inclusive)</li> </ol>	<ol> <li>Company success closely tied to sewer rehab and repair</li> <li>Narrow focus on CIPP liner manufacturing</li> </ol>	Potable Water, Pressure Pipe, Gravity Sewer Lines	-	-	1000- 8000\$
Vortex Co LLC	Water, Wastewater, Infrastructure Repair. Municipal, Geo- Technical, Industrial, Commercial, Residential	Epoxy, methacrylate, silicate	1 - Includes resin/liners etc. but also offers condition assessments, manhole rehab service, pipe rehab service, engineering/infrastr ucture repair, CIPP	<ol> <li>Specialty coatings and equipment</li> <li>Pipe liners for CIPP applications 3 - Robotics/installat</li> </ol>	product development	Water, Wastewat	-	1.5-4 hours, one 10 min cure option for UV	-

				nominal cure methods					
NuFlow Technolog ies Inc	Water, gas	Ероху	<ol> <li>Owns/operated NuFlow-certified contractors</li> <li>Engineers</li> <li>Pengineers</li> <li>Pengineers</li> <li>Pengineers</li> <li>Pengineers</li> <li>Pengineers</li> <li>Pengineers</li> <li>Supplications, but also supplies</li> <li>certified contractors</li> <li>Green</li> <li>technologies used to restore inner</li> <li>infrastructure of failing water piping systems</li> <li>Cold-cure</li> <li>system; unaffected</li> <li>by high or low ambient temps</li> </ol>	<ol> <li>Sewer and drain linings (NuDrain)</li> <li>Lining technologies for specialty pipe systems (NuFlow)</li> <li>Potable water</li> </ol>	1 - Hosts a wide range of solutions 2 - Limited geographic diversity; region specific	Wastewat er, Potable Water, Specialty Pipe Systems (HVAC, fire suppressio n, chilled water, lead pipe rehab, water risers and mains, grey water, compressee d air, conduit piping)	after cure is complete d	10-min cure time Lining process 2-8 hours	-
Trelleborg AB	Wastewater, water, gas and oil	Epoxy, glass fiber reinforced, PU coating	<ol> <li>Specializes in development, manufacture, and sale of engineered polymer solutions for sealing, damping, and protecting critical applications.</li> <li>Anti-Vibration technology for motor vehicles/industrial equipment</li> </ol>	<ol> <li>hoses, elastomers, expansion joints, v-belts, vibration- dampers, sealing profiles, pipe seals</li> <li>Trenchless pipe rehab resin systems</li> <li>PipeCure CIPP liner</li> </ol>	<ol> <li>Worldwide presence, but poor cost efficiency</li> <li>Acquired several businesses enabling access to a wider field.</li> <li>Risks related to litigations</li> </ol>	Wastewat er, water, oil and gas	-	_	-
Sanikom d.o.o.	All? Company is a distributor of liner solutions and resins	Epoxy, PE felts,	<ol> <li>Specializes in developing and marketing solutions and materials related to pipeline maintenance</li> <li>Provides inline repairs, sectional repairs, and various equipment</li> </ol>	inflatables 2- Epoxy resin	<ol> <li>Producer of high quality products, however limited product portfolio</li> <li>opportunity to partner with other businesses</li> </ol>		-	Pot life is much shorter than full cure time, 3 hr - cure time, 8- hr cure time, 18- hr cure time EX2-2. 30-45 min cure time	-
Brawo Systems GmbH	Real Estate, Construction	Epoxy	<ol> <li>Rehab of property and building drainage systems</li> <li>Products and services in three categories;</li> <li>Brawoliner, Brawo Tech, and Brawo Academy</li> </ol>	<ol> <li>Seamless textile liners</li> <li>Training courses in property/building damage</li> <li>Lots of resins</li> </ol>	Furan con	Wastewat er	-	2hr cure time, 35 min cure time for fast silicate resin, 24- hr cure time, 18 hr cure time	-

					regulation				
					challenges				
RelineEur ope GmbH	Wastewater, water	Glass Fiber Reinforced Plastic (GRP), UV Technology	l - Trenchless pipeline repair through UV systems	<ol> <li>Provides</li> <li>Alphaliners and UV systems</li> <li>maintenance, academy, construction, rental park, consultancy services</li> </ol>	1 - Heavily reliant on the Asian market 2 - wide geographic presence for pipeline rehab	Wastewat er, constructi on	-	_	-
Relining Group Internation al Oy	Spray lining solutions industry	Polyurethane, polyurea	<ol> <li>In-house sewer pipe repair, spray application</li> <li>Spray coating applications, with widespread distributor network in several countries</li> </ol>	<ol> <li>Various spray pipe coating solutions for in- house repairs (trenchless)</li> <li>ElastoFamily, a full spray-in- place pipe rehab solution for internal pipe coatings</li> <li>HelpoFamily, full-brush coating pipe rehab solution for internal pipe coatings 4 -</li> </ol>	1 - Technological expertise, but paired with a dependence on a specific industry	Wastewat er	-	-	-
QuakeWra p Inc	Infrastructure repair and renewal	Fiber reinforced polymer (FRP)	1 - PileMedic and PipeMedic repair systems field- proven to rehabilitate 2 - According to them, are 3x	Equipment for SIPP lining repair 1 - Wraps, adhesives, and coatings 2 - PileMedic and PipeMedic repair systems	1 - USDOT PHMSA featured SuperLaminate project winning a lot of grants etc.	_		7 day cure time	-
	Pipe Relining and Drain Repair	-	strength of steel 1 - Focused on blocked drains, plumbing inspections, and pipe relining solutions. 2 - Provider for the actual service, unknown if repair materials is included or not 3 - Uses Brawoliner systems for repair	to reline cracked pipes, uneven drains, broken drains, holes in	<ol> <li>Fairly certain this company only provides services (not seeing liners etc. separately)</li> </ol>	-	-	_	-
Roto- Rooter Group Inc.	Water and wastewater		<ol> <li>Plumbing provider and connecter</li> <li>addresses a myriad of</li> <li>water/wastewater solutions for</li> <li>homeowners and commercial</li> <li>buildings/public works</li> <li>basic solution</li> <li>people find when looking for a plumber</li> </ol>	<ol> <li>emergency</li> <li>full-service plumbing solutions</li> <li>connects plumbers to customers</li> <li>various</li> <li>various</li> <li>solvents/chemica</li> <li>for drain clog prevention</li> </ol>	1 - unknown what resin/repair system is used by rotorooter 2 - company is more of a service provider than distributor of relining solutions	-	-	-	-

				-					
Sekisui Chemical Co Ltd	Chemical (but also makes pipe stuff and a lot of stuff)	PE, PVC	<ol> <li>Chemical company specializing in production and dist.</li> <li>Of plastic and other chemicals.</li> <li>2 - Urban Infrastructure &amp; Environmental division of business focuses on the pipes. High Performance Plastics division of business also plays role in high impact resins.</li> <li>Trenchless pipe repair is steel reinforced with the polymer too</li> </ol>	curing etc. 2 - SPR Method - trenchless pipe	1 - Japanese market is primary source of revenue, however this company is extremely diversified in the products sold.	Wastewat er	-	No cure	-
Aegion Corp (Azuria)	-	-	<ol> <li>Porymer too</li> <li>Primary focus in rehab of pipelines, refineries, other infrastructure</li> <li>range of brands; Insituform, Underground</li> <li>Solutions, Corrpro, Environmental Techniques, EN- TECH</li> <li>Infrastructure, C&amp;L Water Solutions, Culy Inc., etc</li> </ol>	1 - Potable water	1 - Very strong portfolio, but most revenue is from the domestic market	Wastewat er, potable water, gas	-	-	-
RPB Inc. (Perma- Liner Industries LLC)	Wastewater, sewer, water	-	1 - Provides repair and installation services, in addition to the CIPP liners	repair system) 3 - Sectional	l - High focus on customer satisfaction, but primarily dependent on the US market	-	Sectional point repair pull-in- place manhole to manhole, 1-5 installati ons per day	Ambient cure 3 hr,	-
ISG Infrastruct ure Services Group, LLC	Wastewater, Potable water	people	<ol> <li>Specialize in inspection, repair, and rehabilitation of water and wastewater infrastructure systems</li> <li>- partnered companies work together for repair solutions</li> <li>(inspection, repair, and rehabilitation)</li> </ol>	<ol> <li>Rehabilitation services (inspection, repair, rehab)</li> <li>service provider instead of distributor</li> </ol>	1 - service provider group consisting of ~6 companies 2 - reliant off of other companies	wastewate r, potable water		-	-
Allan Edwards	oil and gas	Steel, concrete	<ol> <li>Leverages</li> <li>industry experience as a primary benefactor for customers</li> <li>concrete weights</li> </ol>	resin 2 - Compression sleeve for pipes	-	gas	-	-	-

		1	for the line of the second		1				
			for pipelines offers a cheap and quick	damage and cracking					
			solution for pipeline						
			stabilization etc.						
			1 - utilize the felt pipe liners/	1 - SilverSteam -					
			inversion liners that	epoxy product	1 - Appears		1 hour		
			are impregnated	temp range of 300+ degrees.	centralized to the NY and MD		post resin		
			2 - technical	Ceramic particle			applicati		
			knowledge behind which application		2 - Dependent on		on -		50-75%
Silver			and what resins	2 - Products that			direct		less
Lining Pipelining	Water and	Epoxy (other		repair leaks,	market leaves	wastewate	applicati on such		expensi ve than
Technolog	wastewater	polymers)	3 - Uses "Advanced	repair corrosion and other	room to expand in other states	r, water	as risers.	-	traditio
у			European Technology to	anomalies,	3 - Largest		Heavier		nal pipe
			clean and line 1/2"-	increase flow	projects involve		applicati		repair
			24" diameter pipe	rate 3 - Provider for	apartment/comm ercial buildings,		ons of epoxy		
			4 - Provides CIPP	repair- no ta	with some public		cure 4-8		
			lining solutions, but	distributor for	work repair		hours		
			ALSO has spray applications	liners					
			1 - Primarily						
			technologies						
			revolve around trenchless						
			technology						
			2 - focuses on	1 - Epoxy barrier					
			Inspection,	coating	I - widely				
SPT Ohio			Cleaning, and Repair services.	2 - Inspection,	centralized market in central				
	Drain, Sewer,		Does not directly	Cleaning, and	and northeast	Water and			
d Pipe	industrial and	Epoxy	distribute liner	Repair 3 - Repair	Ohio	wastewate	-	-	-
Technolog	residential		solutions, provides	technology	2 - "fraction of	r			
ies)			the entirety of the service including	included in	the cost of replacing your				
			the liner	actual final	whole system"				
			3 - Liner works on	repair.					
			"all major types of piping materials"						
			4 - CONNECTED						
			to NuFlow and						
			NuDrain						
				<ol> <li>Inspection, Cleaning, Repair</li> </ol>					
			1 6 4 16	and	1 - Located in				
			<ol> <li>Central focus on the entire pipe</li> </ol>	Rehabilitation	CA and FL,	Wastewat			
PRS Pipe			rehabilitation	2 - utilize camera					
Restoratio		T	process utilizing	technology for inspection,	nationwide 2 - due to	water, HVAC			
n	Sewer pipes	Epoxy	pipe liers saturated with epoxy	several different	localization of	chiller	-	-	-
Solutions			2 - leverages	cleaning methods		lines, fire			
			expertise as main	and options, trenchless,	outreach to areas outside of CA	suppressio n			
			benefactor	drain/sewer, and					
				roof drainpipe					
			1 Commented	lining repairs	1 fam: :-				
			1 - Connected company through	1 - trenchless	1 - focus in partnership				
			Puris uses	technologies including	allows for more				
			expertise team to	mainline and UV	lifelong available	Wastewat			
	Wastewater,		determine a pipe strategy guide for	CIPP		er,			
Inliner	stormwater,	Epoxy,	nahahilitatian	applications,	Company) 2 - located more	Stormwat	-	_	-
Solutions	potable water	geopolymers	2 - 1 of 6 lining	pressure pipe rehab, lateral	eastern US and	er, Potable			
			solution companies	applications, and	Canada. Provides	Water			
			under Puris 3 - Service that	a few more	service nationwide, but				
			connects customers	lining solutions	localization of				
			to pipe repair	for other	company/ies				

			solutions- Liner Products (puris company) provides	wastewater applications	might hinder company progress				
			liners, Inliner solutions use liners to repair, use expertise to guide, etc.		progress				
Elite Pipeline Services	Water, municipal, gas	fiberglass, 100% solids polymeric material	<ol> <li>WBE verified service providers</li> <li>CIPP and SIPP applications at several diameters</li> <li>oversees manufacture of CIPP liners</li> <li>experienced pipeline repair personnel for CIPP, SIPP internal joint seals, coatings, NDE, drain inspections &amp;</li> </ol>	2 - CIPP repair, drain inspection, pipeline rehabilitation, pipeline cleaning services, internal pipe joint seal repair	<ul> <li>1 - service</li> <li>nationwide US</li> <li>2 - Emphasizing</li> <li>on the nuclear</li> <li>field may close</li> <li>the company off</li> <li>to other</li> <li>opportunities in</li> <li>other fields of</li> <li>pipe repair</li> </ul>	water, municipal, gas, nuclear	-	-	-
National Liner	Wastewater, potable water, gas	nonwoven polyester felt liner + thermoset resin (polyester, vinyl ester)	1 - Connects customers with contractors supplied by national liner 2 - combined products from other companies for repair supply, provides the service providers with the material to provide CIPP to customer	companies including Interplastic, AOC, and Reighhold Inc. Uses pieces, provides to	<ol> <li>midwestern US; supplies services to Canada and nationwide US 2 - well- acquainted/partn ered with strong CIPP liner manufacturers including Applied Felts etc.</li> <li>Providers are condensed to northeastern area, thus services are likely constrained to that area (not as widespread across the US)</li> </ol>	Wastewat er, potable water, oil and gas	-	-	-
Interplasti c Corporatio n	Chemical distributor	Polyester, vinyl ester	2 - Wide capacity and application for resin (from marine ships, boats, spas and bathtubs, several applications	resins, gel coats, adhesives/compo unds, and colorants 2 - Gravity pipeline resins, styrene-free	<ol> <li>Very large market and applications for company, many industrial sectors in which the resin can be used</li> </ol>	Water, wastewate r, oil and gas, etc	-	-	-

				Initiator), UV					
				cure systems, and pressure pipeline systems 3 - coatings available for large tanks etc.					
Lining Supply T3	Plumbing	Ероху	equipment from T3 lining supply purchased, they provide trainings virtually, on the		2 - product outreach is specifically to plumbing companies	-	_	-	-
Exxon Mobil Proxxima	Coatings, Infrastructure, oil and gas, wind		<ol> <li>Claims similar to RapiCure but without the cost mentioned. Uses similar catalyst, but different monomer.</li> <li>Claims outperformance of typical polyDCPD, epoxy, vinyl ester, polyester.</li> <li>"Controlled fast cure," or "snap- cure"</li> <li>For oil and gas industry, "Reduce steel transportation cost, reduces energy costs, labor, and scrap simpler, safer, and faster coating of pipes, joints, and equipment."</li> </ol>	performance	<ol> <li>Large and well-established company, spread nationally. Good connections with other companies</li> <li>Expansion opportunities globally</li> <li>Very well diversified in products offered and industry applications.</li> </ol>	-	_	_	-
Impreg	CIPP Lining Manufacturin g	Fiberglass and UV resins	<ol> <li>Strong focus in environmental sustainability - "Styrene free, preventative of resin migration," also claims to be energy efficient for materials and installation process.</li> </ol>	1 - IMPREG liner GL16 - designed to overcome the most complex variables approached on a job site, such as weather, larger	<ol> <li>1 - Only one liner sold, thus all projections are based off single liner distribution.</li> <li>2 - Could diversify products to bring in more revenue.</li> </ol>	Water, wastewate r, oil and gas?	-	-	-

			<ul> <li>2 - Claims styrene free, but contains</li> <li>&lt;4% mass styrene</li> <li>3 - Provides 24- hour support, offers on-site support, trainings, or additional online support</li> <li>4 - Very large emphasis on environmental social governance</li> </ul>	dimension, different pipe materials (steel	3 - innovation for waterways / water to be protected and fixed.				
Spinello	Pipe repair and rehab services		<ol> <li>National, full- service contractors' provider</li> <li>Knowledge and expertise in CIPP application, provides well</li> <li>equipped personnel for job sites etc.</li> <li>Claims techniques etc.</li> <li>decreases costs, and trenchless approach</li> <li>decreases landscape repair cost</li> </ol>	cleaning solutions for water/wastewater , bypass pumping solutions and		-	-	-	-
SAK, sakon	Pipe repair and rehabilitation (mostly sewer)	polymer blend	<ol> <li>1 - Owns pipenology, a CIPP liner manufacturer that directly provides for SAK. Also owns AffHolder, a pipe repair contracting business that sends the contractors out to repair sites. 2 - utilizes a polymer blend rather than a neat resin, also contains a cutting-edge sewing lab for liner construction 3 - ISO 9001 accredited pipenology lab for liner production 4 - emphasis on onsite safety when using products, evaluation situations for if they're safe, promotes a safety culture</li> </ol>	1 - CIPP linings, Geopolymer solutions, spiral wound PVC (SPR) application that's environmentally friendly, and	<ol> <li>lots of sewer rehabilitation projects, could diversify into other repair fields</li> <li>Robert Affholder, the cofounder of Affholder, served as vice chairman, and on the board of directors for 'Insituform (now aegion)</li> </ol>	Water, wastewate r, stormwate r	-	-	
Nexa Pipe	oil & gas, water, wastewater, mining,	1 - inner polymer liner (corrosion and	1 - Focus on	1 - Versatile pipelining solutions ranging from 40mm to	1 - Positioned growth in Australia; currently moving	oil, gas, potable water,	-	-	-

				1.500 1					
	chemical	permeation)	overcoming	1500mm in		wastewate			
	processing, renewable	2 - Fiberglass/ee	currently faced challenges centered	diameter 2 - Looking to	global presence in industries such	r			
	energy	rbon fiber	around pressure	diversify product					
	energy	reinforcemen	-	by integrating	mining, clean				
		t	temp resistance	smart sensors	energy, water,				
		3 - Outer	2 - Four primary	into pipe repair,	and industrial				
		polymer	valued propositions	developing more	fields.				
		layer	include pipeline	durable and	2 - Advertising				
		(environment	safety, reliability,	environmentally	revolves around				
		al protection)	efficiency, and	safe materials,	known facts				
			sustainability	expanding into	about CIPP;				
			3 - refers to their	different pipe	"non-conductive"				
			CIPP process as	relining	(so no lightning),				
			"flat tube	industries, and	saving money				
			technology,"	advancing	and energy with				
			perhaps relining process is neither	installation techniques	CIPP application,				
			CIPP or SIPP?	3 - Advanced	increases pipe				
			4 - Emphasis in	composite	lifetime, etc.				
			transitioning to	materials, state-	metine, etc.				
			New Energy-	of-the-art					
			pipeline	manufacturing					
			repurposing, energy						
			innovation	intelligent					
				monitoring					
				systems					
			1 - Integration of						
			new methods of						
			pipe inspection, etc.	1 - Internal and					
			integrating sensors	external coating					
			into pipe liners for	systems for anti-					
			live leak detection	corrosion/flow					
			and anomaly detection. Still also	assurance					
			use a CCTV	solutions					
			inspection as well,	2 - PipeGuard					
			in addition to	SLP (polymeric					
	Manufacture		sensors	or epoxy priming					
	of		2 - Use of robotics	systems)					
	liners/resins		for inspecting,	3 - PipeGuard	1 - Based in				
	and robotic		cleaning, and	GP Series	Singapore. Other locations include				
	spray lining systems.		spraying the	(geopolymer lining, exposure	the Americas,				
	Chemical/refi		internal liners.	to high levels of	Europe, Middle				
	ning, marine		3 - Robotic spray	H26	East, and Asia				
	and offshore,	_	lining systems is	4 - PipeGuard	Pacific	oil & gas,			
RestoLine	industrial	Epoxy,	what sets them		2 - strong global	water,	-	-	-
	process and	geopolymers	apart from other		presence, mostly	wastewate			
	aviation,		companies. Use of	5 - PipeGuard	throughout more	r			
	power		robotics in addition to resin	CL Series	Asian countries				
	generation		4 - Class 1-IV type	(mortar cement	including Hong				
	and mining,		linings,	modified)	Kong, Malaysia,				
	public		differentiated	6 - PipeGuard	and Singapore.				
	utilities, and		products for	SL6, TR series	And US				
	midstream oil		different purposes	7 - External					
	and gas		5 - Chemical and	coatings as well					
			corrosion resistant	including					
			coatings, resistant	PipeGuard E1L,					
			against aggressive	E2L, and E3L 8 - Sensor array					
			gases	8 - Sensor array detection					
			6 - Robotics utilize	integrated into					
			an Umbilical cord,	the pipe lining					
			using tow cables,	solutions					
			tethers, etc. so a	201400115					
			truck/car is						
	0:1 % C		necessary i think	1 Ing 11	1 Control 1	al - 1			
Fluid-7	Oil & Gas Pipeline	Fluid	<ol> <li>Using flid-7 technology prevents</li> </ol>		<ol> <li>Centralized in Australia</li> </ol>				
riula-/	Rehabilitation	membrane	"fugitive methane		2 - Emphasis on	gas, green energy	-	-	-
	renaomation	1	rugiuve memalle	mana memoralle		energy			

									ı
	, Decarbonizati on Services, Asset Lifecycle Extension, Repurpose or Green Energy	barrier technology	emissions required to manufacture new steel pipes 2 - Helps reduce CAPEX by up to 50% for new or replacement oil and gas pipelines 3 - Helps reduce OPEX up to 75% for maintenance and repurposing 4 - also focuses on repurposing to new energy pipelines, changing existing pipelines for new energy formats like hydrogen and ammonia 5 - claims operational efficiency by reducing operational costs by	solution to solve fugitive methane emissions caused from aging infrastructure (leaks and pipe anomalies leaking methane out)	aging oil and gas pipelines, rehabilitating aging infrastructure and repurposing for new energy purposes for green energy 3 - Emphasis on fugitive methane emissions- methane that escapes from old pipes and contributes to the greenhouse gases-	chemicals such as ammonia and hydrogen, not green energy such as methane			
			75% with NO PIGGING, and installation time is reduced by 80%						
Savy & Sons	Water, wastewater, oil and gas, waterproofing , coatings/linin gs, infrastructure restoration	g), epoxy	<ol> <li>Service-first approach to work, emphasis in customer service and aid</li> <li>contractor provider for relining work</li> <li>Saves money with trenchless solutions, technology allows for cleaning, descaling, and repairing all</li> <li>without disrupting the ground or nearby area (all trenchless)</li> <li>24/7 emergency hotline for sewage</li> </ol>	<ol> <li>CIPP repair service</li> <li>contractors (with necessary</li> <li>equipment and whatnot)</li> <li>2 - Contractor services for</li> <li>inspections, both</li> <li>commercial and municipal</li> <li>homeowners etc.</li> <li>3 - Epoxytec</li> <li>CPP spray liner</li> </ol>	<ol> <li>primary location is in Connecticut</li> <li>Focused services in the Northeast US.</li> <li>Some work has been completed in other countries, but there is an opportunity to further expand</li> <li>Most featured work on their website include coating an linings service repairs</li> </ol>	water, wastewate r	-	-	-
Luna OptaSense	Pipeline, Power, Geophysical, traffic, and railway monitoring, oilfield service monitoring	Fiber-optic sensing	backups 1 - global partner for fiber-optic sensing 2 - striving for operational excellence, especially in the health and safety realm. Implementation of greener solutions to minimize their carbon footprint. 3 - Pipeline monitoring technology; has capacity to detect leaks (+/- 10m accurate, detects	1 - Pipeline monitoring, oilfield services, power monitoring, geophysical monitoring, traffic monitoring, railway monitoring 2 - Oilfield services include seismic acquisition and processing, hydraulic fracture monitoring and	<ol> <li>locations spread out across the USA, UK, Germany, Canada, and the Middle East</li> <li>technology is only 'sensing' based, only products offered are sensing and monitoring options. Could diversify this technology by combining solutions, such as a pipeline monitoring</li> </ol>	oil and gas	-		-

0.1% leak size	flow monitoring	solution		
within minutes)	solutions.	combined with a		
4 - Natural gas	3 - Inline	CIPP liner		
industry constantly				
seeking new	allows for both			
techniques to	removing			
monitor and address	accumulated			
damage and	debris and			
intrusions, therefore	assessing the			
this technology	condition of the			
constantly is	pipes			
monitoring	4 - DAS;			
5 - Committed to	Distributed			
protection of	Acoustic Sensing			
valuable	technology			
infrastructure				
assets, reducing the				
amount of resources				
and variables				
needed to conduct				
operations				
(increasing				
operational				
efficiency)				

All references above are from corresponding company webpages.

#### Conclusions

RapiCure was able to identify the key materials used by SIPP/CIPP pipeliner manufacturers and service providers today. As shown in the materials column above, the key materials used include polyester, vinylester, polyurethane, epoxy, polyethylene, polyvinylchloride, and polyethylene or blends thereof. Epoxy was found to be the most widely used resin for CIPP. There were some examples of carbon fiber, glass fiber, or felt fabric incorporated solutions as well. One example of polyolefin thermoset resin is reported by Materia/Exxon, but without a quick curing capability. Several lining technologies and processes have been proposed in academic literature, but little to no commercially relevant information is available on those systems at this time, nor did we identify any quick-curing options. RapiCure also acknowledges that this is not a full comprehensive list of all CIPP/SAPL/SIPP or similar technologies and will continue to add to the table as new information becomes available. In conclusion, RapiCure intends to build from industry developments so far, and make every effort to integrate the quick-curing polyolefin thermoset resin offered by RapiCure as an improved solution for pipeline coating and lining.

#### [Item #4] [Task 10][Suggest improvements Q1] [Suggest improvements Q1]

We do not currently suggest any major improvements to the project scope; however, after various iterations, this deliverable has yielded the desired plans for eventual development of a tool that can extrude the liners for high-throughput manufacturing. The liners were developed mostly at 1' and increased to 4' liners. During development of the liners it was determined that the frontal polymerization process worked well for generating 4-foot liners when adding heat to just one end of the resin or waiting 30 minutes for the resin front to self-initiate and allowing the front to travel through the material to fully harden. During the pipeline liner fabrication, several modifications to the resin formulation were made to improve resin processing properties as well as mechanical properties of the obtained thermoset polymer. A total of nearly 6 kg of resin is required per foot of 1" thick liner. For future product development just 1/8" - 1/2" thickness of liner may be necessary to achieve the required strength required based upon PCC-2 guidelines. Several meetings were held, and results were shared and discussed with industry experts.

# [Item #1/2] [Tasks 1&13][Team meetings and kick-off meeting] [Team meetings and kick-off meeting]

Various meetings were held either virtually or in-person with the relevant project stakeholders to discuss results, costs, and in-field processes. To this end several meetings with nearly all project team members were conducted (including at this stage several 1-on-1's).

The kick-off meeting was held on December 9<sup>th</sup>, 2024 with most TAP members and project affiliates in attendance including representatives from DOT-PHMSA. After the team member introductions, Dr. Heather Rubin from RapiCure Solutions presented the general framework of the project and got feedback from the team members. There will be monthly update meetings starting approximately in February/March-2025 on the last Thursday of the month lead by Dr. Ercan Bayram for delivering information to the project members and stakeholders moving forward, to ensure key stakeholder feedback is incorporated in the project scope based on results and stakeholder experiences.

# [Item #6] [Task 3][Develop Coating Parts 1,2 and 3][Develop Coating Parts 1,2 and 3-1', 4' and optimized liners]

RapiCure completed the project deliverable 3 in Attachment #2. To this end RapiCure developed a quick-cure liner for pipelines using guidelines from the PCC-2-208 and ASTM F2207-06 at 12", 16" and 4' lengths. The internal team meetings (within RapiCure Solutions) were held weekly to discuss the progress of the project and strategize the best path forward for the project. Dr. Ercan Bayram and Dr. Heather Rubin also held regular one-on-one meetings to discuss the project deliverables and activities.

To cast the liners, initial trials were performed on smaller scale set ups. For pipe liners of 1' and longer with ca. 1" thickness, consumable tooling was integrated by way of cardboard tubes and/or galvanized steel pipes with different internal diameters (ID) ranging from 10" to 13". The tooling was eventually fixed to a tray, and heat was applied using various methods (optimized). Resin was poured into the tooling and cured by adding heat at one spot only, initiating frontal polymerization and generating a cured pipe within a pipe. After curing and fully cooling, the liner was removed from the tooling for further analysis.

The initial liners were exhibiting significant bubbling and yellowing, which could weaken the performance of the resultant liners. These challenges were addressed and significantly improved via an iterative process. The formulation was revisited, and the bubble formation was able to be eliminated yielding smoother liners.

The curing performance as well as the mechanical properties of the liners were also evaluated. The values demonstrated optimal curing performance along with mechanical properties that meet or exceed those of industry legacy materials. Although ASME-PCC-2 2018 (or ASME-PCC-2 2022) does not provide any minimum values for the required/desired ASTM tests for CIPP applications for the liners presented herein (other than strain to failure/elongation at break >1%), RapiCure Solutions set benchmark values for each test/measurable to obtain highest quality thermoset polymer possible after getting feedback from TAP and/or possible collaborators and customers as well as literature search for the thermoset polymers available in the market. The proposed ASTM tests (per ASME-PCC-2 2018) will be performed during the 3<sup>rd</sup> Quarter of the project and will be reported accordingly.

In conclusion, RapiCure successfully manufactured liners from 16" - 4' and 1" thickness for 12" internal diameter pipelines. The liners were obtained via an iterative process that started with small prototypes and grew to larger liners and improved tooling. With only one spot of initiation, a 1-mile pipe liner/coating could cure as fast as 33 hours. Of course, multiple curing fronts will enable faster curing when needed. Next steps for the liners will include burst testing of the liners, and development of the proper equipment and plans to manufacture pipeliners that will allow for higher throughput manufacturing. Further testing may be completed in Q3 as planned for Material Characterization, Attachment #2, numbers 4 and 5. The final resin used herein may be further tuned during the next phases of development tasks.

## [Item #5] [Task 14][1<sup>st</sup> Quarterly Status Report][1<sup>st</sup> Quarterly Status Report]

Careful discussion and considerations were made with discussions, milestone modifications, and reporting in Q1. All monthly reports were completed and emailed/updated. This 1<sup>st</sup> Quarterly Status report details the progress of the project and images of the liner development.

#### 5: Project Schedule –

Project is on time in Q1, and ahead of schedule for planning of tasks 6 and 7.